Welcome to the DOORCO Composite Door

We are the manufacturer of the DOORCO composite door, which is designed exclusively for the UK market. The unique designs and construction have made it a door product of choice within the retail, new build and replacement housing construction sectors.

DOORCO UK is in a unique position thanks to our state-of-the-art automated production facility in South Korea, with which we work in close partnership. The DOORCO door offers a high level of security, with increased resistance to forced entry, and reinforced GRP skins as standard. It has passed the rigours of PAS 24 in line with Approved Document Q.

With DOORCO, the emphasis is firmly on choice with regards supply to our customers. Our UK distribution centre provides next day delivery on door blanks from stock. Our manufacturing facility offers a comprehensive range of designs, glazed or unglazed, and despatched from 3 days. This includes cassette and glass supply as well as bespoke paint options from our in-house paint lines.
Door Style: Gleneagles
Door Colour: Caribbean Blue
Decorative Glass: Reflections
Decorative Glass
DOORCO work with large suppliers of decorative components to the glass and door industry and offers the widest range of traditional and contemporary glass designs, so our customers have infinite options for their front door. As well as being market leaders, innovation is key, with glass specifications providing the lowest U values of any decorative glass on the market; compliance with Document Q P1A (EN356) on Security Plus units, and the pioneering stainless steel Inox glass and glazing systems.

Composite Construction and GRP Skins
Our industry leading composite door slab has a reinforced GRP skin, manufactured in either a woodgrain finish to replicate timber, or smooth/etched finish to replicate aluminium. The composite door is all about providing kerb appeal, with minimal maintenance requirements. The construction of our door surpasses other alternatives, incorporating an LVL (Laminated Veneer Lumber) subframe to provide the strength and rigidity required for modern homes. The door protects the home from the elements, but will have minimal thermal expansion and contraction rates under extreme temperature variations which is perfectly normal. The PU foam core meanwhile reduces heat loss, providing a high level of thermal performance.

Choice of Glazing Cassettes
As door designs become more diverse, customers need a range of glazing cassette to suit any door in their home. DOORCO supplies the leading TriSYS® 3-Part glazing system from ODL Europe as standard. As an alternative, the high-end Inox cassettes are also popular and provide a stainless steel finish.

Glass Colour Options
Certain glass designs lend themselves to colour co-ordination of the glass to complement or contrast your choice of door colour. These are indicated by the above symbol.

Caming Colour Options
Simplicity decorative glass is available in either Zinc or Brass caming to complement your door furniture and is indicated by the above symbol.

Prepping
DOORCO offers a full prepping service finished to stringent quality standards. We will prep for any lock and hinge combination available to the market, giving our customer ultimate choice.

Bespoke Accessories
Painted matched drip bars, additional AV2 Heritage locks, spare paint pots, colour swatches or individual cassettes are all available to order.

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Thermal Performance

Composite doors are much more thermally efficient than either timber or PVC, and our doors are manufactured to the highest quality standards, making them more thermally efficient by design.

The warm foam core allows the door to have a significantly better “U” value than any other option on the market and our entire range meets with the requirements of the current Building Regulations.

There are various upgrades to the glass options which increase the thermal performance of the door to find the U-Value of you individual door set please visit the Buildcheck calculator which contains the current DOORCO door range.

Door Style: Muirfield
Door Colour: Olive Grove
Decorative Glass: New Orleans

All doors achieve a minimum B-Rating
Performance

Our door offers a truly appealing finish for the entrance of any home, with a high definition smooth or grained GRP outer skin which will look stunning for years to come. The door offers stability from the elements with its inner core of LVL encased with composite stiles and rails for protection against any water ingress. Our doors usually have a grained PVC edge to the hinge and lock side in either White, Chartwell Green, Anthracite Grey, stain or paint finish. The inner core is manufactured from high density polyurethane foam, which offers exceptional thermal efficiency and will help to reduce energy bills in comparison with any other door on the market.

Colours

With our high-performance paint technology and two state-of-the-art, in-house paint lines, we can offer any colour door which can even complement the colour options on frames. This provides a fantastic choice for the home. In most cases the doors come in white as standard on the internal side, however, for your own individual requirements we may be able to offer different or bespoke options, see our colour ranges on page 14 for more information.

Security - Keeping You Safe

We take security very seriously so we invested some years ago in a new breed of composite door with significantly improved security features which stand up to current and future security standards, including PAS 24 in line with Approved Document Q for new build.

We recommend the use of multipoint locks as standard (locks should always be engaged so the door is not left just on the latch) and security hardware including TS007 high security cylinders and handle combinations and TS008 letterplates. On certain styles we would also recommend a multipoint slam shut lock with key entry plus security escutcheon, providing a traditional rim latch lock. Note that slam shut locks should be used with caution as the operation of these may not suit certain individuals.

Glass units which comply with Approved Document Q must contain one pane of class P1A (EN356) glass, which must be 6.8mm, security laminated. This is available as an option on glass within our doors at a reasonable additional cost.

Glass and Glazing - Making a Personal Statement

The visual impact of your door is enhanced by the choice of glass within. Depending on the style, the units will be either a double or triple glazed unit. Glass units can be supplied with Warm Edge and a ‘Low E’ soft coat plus Argon gas filled. The TriSYS® glazing cassette system is re-glazeable and passes PAS 24:2016 security attack tests. For back door applications, you can even benefit from an integrated Venetian Blind, incorporating child-friendly, unobtrusive finger control and no loose cords.
Customer Charter

One of DOORCO’s main objectives is to innovate, not just our products but our service too. The Customer Charter is about outlining the service, quality and commitments customers can expect from DOORCO, with clear service indicators that are easily measurable. It’s about boldly stating our purpose of being the most helpful composite door partner in the UK.

We are 100% committed to providing excellent customer service

The five-point charter represents the culmination of views about what’s important to our customers across Distribution and Prepped Door Supply. It’s about having the stock available on quick lead times, delivered efficiently by friendly and open staff. Consistently achieving this will result in the ultimate customer satisfaction we strive for.

We’ve talked for a long time about what makes DOORCO different, but the charter underpins this message.

DOORCO is a brilliant supplier to work with. Deliveries are always as expected and if ever there is a problem, they’ll tell you straightaway. They’ll always do whatever they can to accommodate us with last minute orders.

Clare Formby, Assistant Production Planner, Total Glass

DOORCO go the extra mile for their customers.

Keith Sadler, Managing Director, VISTA Panels

Right from the word go, DOORCO impressed us with their ‘open door’ policy when it came to showing us what they could offer to support a customer of our scale.

John Whalley, Managing Director, Nationwide Windows & Doors

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WE PROMISE...
99% of our doors are in stock at any one time

WE PROMISE...
Doors are prepped and despatched from 3 days

WE PROMISE...
Next day delivery on all distribution orders made before 3pm

WE PROMISE...
Doors are painted and despatched from 5 Days*

WE PROMISE...
Free weekly deliveries*

* Stains/RAI colours from 7 days.

*Subject to minimum requirements.
Marketing Support

We have invested heavily in digital and physical marketing material over the last twelve months which means that we have a comprehensive suite of materials for you to use. This includes:

- High quality brochure, colour swatch books and individual swatches for your sales teams to use to illustrate colours of prepped door slabs.

- We also have a bank of digital images should you need these to add to your online door ordering systems or bespoke brochures which makes switching to DOORCO quick and easy. Door blanks for showrooms have 50% discount applied, max showroom door numbers per month by prior agreement.

- If feasible, we can assist in development of integrated links from fabricators systems to our online ordering system.

- A full range of high quality corner samples or door blocks can be provided to support your sales force or for use in showrooms. These can also be glazed to complement showroom visuals.

- A bespoke colour swatch wall can be created using uniform door blocks and prepared in your individual selection of colours.
Design and View, Your Perfect Door...

With such a wide selection of styles, colours, hardware and glazing options available for your new door, it can sometimes be difficult to visualise what you need. Our door designer lets you see just that and even lets you upload a picture of your home to see exactly how your choices will look in reality.

You’re the Designer

Choose your style, then your colour, completely change the look with the various glazing options and then complete the look with your choice of hardware. Don’t leave it to guesswork, we can show you exactly how your choices will look in your home with our online designer. We’ll take you through the choices, upload a picture of your home and superimpose the door you have designed to ensure your choice complements it perfectly.

There are so many combinations that it’s often difficult to know which ones are right for you until you see it in place. Make sure you make the right choices by designing your ideal door on our door designer.
Traditional Doors

The range of traditional doors are designed to replicate the most popular timber doors and come with highly defined mouldings and realistic wood-grain embossing on the surface. Whether used in a Victorian home, a modern townhouse or a farmhouse cottage, these doors always add to the appearance of the entrance.

These doors are transformed by the choice of decorative glass and colours, with 59 door colours available and a huge range of glass options, from the simple diamonds of Classic, through to the stunning multi-faced bevelling and black chrome caming of Reflections, these doors can make a real statement.

Grained Traditional Doors

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Contemporary Doors

A selection of modern styles are available using our non-moulded, woodgrain door blank or smooth/etched LINKS blank which perfectly replicates aluminium. With a wide selection of glass options, our contemporary doors are glazed using the TriSYS® cassette system as standard. For a more modern European look, choose our Urban or Inox doors using either the Urban aluminium cassette or the stunning Inox™ stainless steel frames. Many doors have multiple options to have cassettes placed in different positions, either left, right or centred, and are highlighted throughout the brochure.

Grained Contemporary Doors

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Door Colour Options

**Standard Colours**
A range of 9 external colours with a white interior as standard. Coloured both sides is a cost option.

**Premium Colours**
Our range of 37 premium colours are created using state-of-the-art coating technologies as used in the yacht industry. The paint has been prepared to the recommended gloss level which range from a Semi-Matt, Satin or Semi-Gloss sheen dependent upon colour.
RAL Colours

Any RAL colour is available from DOORCO as a special order. Here are a small selection of the most requested colours as an example:

- RAL 6005 (Moss Green)
- RAL 7035 (Light Grey)
- RAL 7042 (Traffic Grey)
- RAL 7012 (Basalt Grey)
- RAL 9011 (Graphite Black)
- RAL 9005 (Jet Black)
- Putty
- Mushroom
- Clay
- Vanilla
- Citrine
- Very Berry
- Twilight
- French Blue
- California
- Azure
- Caribbean Blue
- Stormy Seas
- Moonshine
- Emerald
- Olive Grove
- Military Grey
- Slate
- Black Ash/Beck Brown
- Irish Oak

New Patina Colours

An exciting range of 6 new patina colours are now available exclusively for our Monza II door. See page 39 for details.

Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it’s as close as possible to our paint when applied to the doors. Due to the nature of the product, it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your DOORCO colour swatch today.
Our most popular composite door option which is now available in a choice of three glazing styles.
Door Colour: Marsala
Decorative Glass: Rensington

Door Colour: Very Berry
Decorative Glass: Reflections

Door Colour: California
Decorative Glass: Classic

Door Colour: Irish Oak
Decorative Glass: Flair

Door Colour: Caribbean Blue
Decorative Glass: Trio Diamond

Door Colour: Marsala
Decorative Glass: Kensington

Door Colour: Very Berry
Decorative Glass: Reflections

Door Colour: California
Decorative Glass: Classic

Door Colour: Irish Oak
Decorative Glass: Flair

Door Colour: Cream White
Decorative Glass: Elegance

Shown with Birkdale glazing option

Carnoustie Glass Option
Door Colour: Twilight
Decorative Glass: Modena

Door Colour: Chartwell Green
Decorative Glass: Simplicity Zinc

Door Colour: Agate Grey
Decorative Glass: Tahoe (Black Only)

Door Colour: Clay
Decorative Glass: Roma

Door Colour: Diablo
Decorative Glass: Diamonds

Door Colour: Putty
Decorative Glass: Satin

Shown with Penina glazing option
Reminiscent of the door styles of the 1930’s, the St Andrews door is available as a solid door option as well as a glazed version.
Door Colour: Mushroom
Decorative Glass: Reflections

Door Colour: Wedgewood
Decorative Glass: Havana

Door Colour: Twilight
Decorative Glass: Crystal Flowers

Door Colour: Clay
Decorative Glass: Dorchester Amber

Door Colour: Shadow
Decorative Glass: Beaumont

Door Colour: Victory Blue
Decorative Glass: Prairie
A traditional favourite with just a hint of modern, the Riviera is also available in Portrush and Sunburst options as shown below.
Door Colour: Nimbus
Decorative Glass: Classic

Door Colour: Clotted Cream
Decorative Glass: Dorchester Green

Door Colour: French Blue
Decorative Glass: Elegance

Door Colour: Mulberry
Decorative Glass: Reflections

Door Colour: Norse
Decorative Glass: Classic

Door Colour: Victory Blue
Decorative Glass: Kensington

Door Colour: Chartwell Green
Decorative Glass: Trio Diamond

Door Colour: Rosewood
Decorative Glass: Simplicity Brass

Trending Colours
Black
Cream White
Cotswold
Diablo
Twilight

Door Colour: Slate
Decorative Glass: Milan

Door Colour: Victory Blue
Decorative Glass: Kensington

Door Colour: Chartwell Green
Decorative Glass: Trio Diamond

Door Colour: Rosewood
Decorative Glass: Simplicity Brass
The traditional six-panel door can be enhanced with either two or four small glazing details.
<table>
<thead>
<tr>
<th>Door Colour</th>
<th>Decorative Glass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shadow</td>
<td>Dorchester Blue</td>
</tr>
<tr>
<td>Cotswold</td>
<td>Kensington</td>
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<tr>
<td>Anthracite Grey</td>
<td>Murano Black</td>
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<td>Bolero</td>
<td>Kensington</td>
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<td>Bahia Blue</td>
<td>Milan</td>
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<td>Putty</td>
<td>Trio Diamond</td>
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<tr>
<td>Stormy Seas</td>
<td>Reflections</td>
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<tr>
<td>Chartwell Green</td>
<td>Greenwich</td>
</tr>
<tr>
<td>Muirfield Option</td>
<td></td>
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</tbody>
</table>
The large glazed area of the Turnberry can also be enhanced with the GridLite option.
Door Colour: Slate
Decorative Glass: Modena

Door Colour: Very Berry
Decorative Glass: Prairie

Door Colour: Sage
Decorative Glass: Stippolyte

Door Colour: Red
Decorative Glass: Elegance

Door Colour: Cream White
Decorative Glass: Reflections

Door Colour: Emerald
Decorative Glass: Simplicity Zinc

Shown with GridLite glazing option
Door Colour: Azure
Decorative Glass: GridLite Etch

Door Colour: Sage
Decorative Glass: Simplex Zinc
With its large glazed area, the Lytham lets light flood through. Also available with GridLite and our unique integral blind option.
Door Colour: Golden Oak
Decorative Glass: Elegance

Door Colour: Green
Decorative Glass: Simplicity Zinc

Door Colour: Citrine
Decorative Glass: Warrington

Door Colour: Olive Grove
Decorative Glass: Linear

Door Colour: Golden Oak
Decorative Glass: Elegance

Door Colour: Green
Decorative Glass: Simplicity Zinc

Door Colour: Citrine
Decorative Glass: Warrington

Door Colour: Olive Grove
Decorative Glass: Linear

Door Colour: Moonshine
Decorative Glass: Reflections

Door Colour: Mushroom
Decorative Glass: Prairie

Door Colour: Sandstone
Decorative Glass: Trio Diamond

Door Colour: Clay
Decorative Glass: GridLite Etch

Trending Colours

Anthracite Grey
Chartwell Green
Slate
Cotswold
Irish Oak
With its American style, the Gleneagles is proving to be as popular here in the UK.
Belfry/Pevero
Grained Traditional Doors

The Belfry has a unique ‘offset etched’ detailing and comes in multiple glazing styles.
Door Colour: Golden Oak
Decorative Glass: Kensington

Door Colour: Slate
Decorative Glass: Bullseye

Door Colour: Clotted Cream
Decorative Glass: Greenwich

Door Colour: Sage
Decorative Glass: Dorchester

Door Colour: Clay
Decorative Glass: Aurora

Door Colour: Wedgewood
Decorative Glass: New Orleans

Shown with Belfry 3 option

Shown with Pevero option
The Sunningdale is available with a wide range of glass designs.

Sunningdale
Grained Traditional Doors

Door Colour: Slate
Decorative Glass: Aurora

Sunningdale
Farmhouse Cottage
Door Colour: Slate
Decorative Glass: Reflections

Door Colour: Moonshine
Decorative Glass: New Orleans

Door Colour: Clothed Cream
Decorative Glass: Milan

Door Colour: Stormy Seas
Decorative Glass: Cascata

Door Colour: Irish Oak
Decorative Glass: Classic

Door Colour: Mushroom
Decorative Glass: Elegance

Door Colour: Mulberry
Decorative Glass: Trio Diamond

Trending Colours:
- Chartwell Green
- Agate Grey
- Clay
- Cotswold
- Twilight
- Trending Colours
The Merion is available with a complementary glass range designed specifically for this door style.

**Merion**

*Grained Traditional Doors*

Door Colour: Black

Decorative Glass: Georgian Bar

Georgian Bar available in Black, Anthracite Grey or White
Door Colour: White
Decorative Glass: Clear

Door Colour: Chartwell Green
Decorative Glass: Kensington

Door Colour: Silver Grey
Decorative Glass: Cotswold

Door Colour: Putty
Decorative Glass: Stippolyte

Door Colour: Anthracite Grey
Decorative Glass: New Orleans

Door Colour: Very Berry
Decorative Glass: Satin
With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.
New Range of Patina Colours

The Monza II door range is now available in 6 unique patina stained handcrafted finishes, each base colour has a carefully selected complementary patina stain designed specifically to enhance the Monza’s contemporary slab detailing.

Door Colour: Stone Grey Woodgrain
Monza II Augusta Long

Grained Contemporary Doors

With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.
Monza II Augusta

Grained Contemporary Doors

With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.
Door Colour: Irish Oak
Decorative Glass: Kensington

Door Colour: Victory Blue
Decorative Glass: Reflections

Door Colour: Shadow
Decorative Glass: Simplicity Zinc

Door Colour: Wedgewood
Decorative Glass: Satin

Door Colour: Alaskan Birch
Decorative Glass: Horizon

Door Colour: Military Gray
Decorative Glass: Aurora
Monza II Square

Grained Contemporary Doors

With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.
The Seminole is a very popular contemporary door design with an abundance of glazing options and positions.
A stunning new design using colour matched cassettes for all colour options.
The facing curves of the glazing detail make a truly modern statement in the Chantilly door.

Door Colour: Black
Decorative Glass: Cascata

Door Colour: Twilight
Decorative Glass: Milan

Door Colour: Nimbus
Decorative Glass: Tri Diamond

Door Colour: Agate Grey
Decorative Glass: Classic

Farmhouse Option

Door Colour: Shadow
Decorative Glass: Murano
The inline slim glazing details on the Vilamoura door is inspired by the European door look.
With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.
Augusta Long

Grained Contemporary Doors

A full length decorative glass alternative to the standard Augusta.
Links Urban Contemporary Doors

The Urban range of contemporary doors is setting new standards in modern, upmarket entrances, allowing for a unique, clean, authentic style that’s customised for each individual home. All styles use the unique Links ‘smooth’ door blank which are glazed using a brand new contemporary chamfered cassette system in a choice of either Aluminium or Colour-matched finishes.
Urban Seminole

A popular choice with its bold contemporary colours and sleek pull handles, makes the perfect statement for a contemporary home.
The Urban Oakmont door offers a unique, modern style with four decorative horizontal lites that allow light to stream in without compromising your privacy.

**Door Colour:** French Blue  
**Decorative Glass:** Element

**Door Colour:** Black  
**Decorative Glass:** Greenwich

**Door Colour:** Military Grey  
**Decorative Glass:** Kensington

**Door Colour:** Anthracite Grey   
**Decorative Glass:** Aurora

**Door Colour:** Nimbus  
**Decorative Glass:** Cotswold

**Copenhagen Option**  
**Door Colour:** French Blue  
**Decorative Glass:** Element
Urban Vilamoura

Links Contemporary Doors

The inline slim glazing details on the Vilamoura door is inspired by the European door look.
Urban Augusta

Links Contemporary Doors

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.

Door Colour: Victory Blue
Decorative Glass: Chelsea

Door Colour: Very Berry
Decorative Glass: Matrix

Door Colour: Wedgewood
Decorative Glass: Kensington

Door Colour: Shadow
Decorative Glass: Aurora

Door Colour: Blue
Decorative Glass: Horizon

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.
Urban Augusta Long

Left Option
Door Colour: Stormy Seas
Decorative Glass: Linear

Centre Option
Door Colour: Mushroom
Decorative Glass: Greenwich

Right Option
Door Colour: Anthracite Grey
Decorative Glass: Aurora

Bi-folding Option
Door Colour: Slate
Decorative Glass: Richmond

Links Contemporary Doors

A full length decorative glass alternative to the standard Augusta.

Door Colour: Mulberry
Decorative Glass: Etch Squares
The following range of Inox doors combine the high-performance of ‘Links’ composite door with finely grained 316 grade stainless steel glazing frames. Not only do they add a distinctive European flair, they also give a truly contemporary look and are guaranteed to keep their high shine and stunning looks for years to come.
The sweeping grace of the Barcelona design ‘oozes’ class and sophistication and is proving to be one of our most popular options. Available with or without curve panel.

Inox Barcelona

Door Colour: Stormy Seas
Decorative Glass: Yukon

Left Option
Right Option

Door Colour: Mulberry
Decorative Glass: Quartz

Left Option
Right Option

Door Colour: Anthracite Grey
Decorative Glass: Satin

Left Option
Right Option

Door Colour: Black
Decorative Glass: Clear

Door Colour: Slate
Decorative Glass: Quartz
The Inox Nice door offers a Mediterranean style with four decorative lites that allow the light to stream in without compromising on your privacy.
Inox Lyon provides a stunning mix of two smaller lites delicately "bookending" a larger central lite to optimise light penetration whilst maintaining style.

Inox Lyon
Links Contemporary Doors
With its large single centre lite drawing the eye, the Inox Munich achieves a bold yet graceful design.

**Inox Munich**

**Links Contemporary Doors**
Inox Monaco

With its large single centre lite drawing the eye, the Inox Monaco achieves a bold yet graceful design.

Door Colour: Victory Blue
Decorative Glass: Matrix

Door Colour: Mulberry
Decorative Glass: Murano (Black Only)

Door Colour: Blue
Decorative Glass: Satin

Door Colour: Military Grey
Decorative Glass: Clear

Door Colour: Anthracite Grey
Decorative Glass: Murano (Black Only)
The Inox Paris door delivers flair and grace, and with the Biarritz option, you can make a real statement.
The elegant Medinah door style allows any view to be showcased using the full lite cassette system.

**Venetian Blind**
Control light and privacy with instant fingertip control when you select an integrated door blind. This Venetian blind is cleverly encapsulated within the insulated glass cavity of this door to provide a zero maintenance blind.

**Raise Tab**: Choose whether to have the blinds raised or lowered.

**Tilt Tab**: Choose whether to have the blinds open or closed.

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**Door Colour**: Slate  **Decorative Glass**: Venetian Blind

**Door Colour**: Creem White  **Decorative Glass**: Clear

**Door Colour**: Clay  **Decorative Glass**: Venetian Blind
Composite Sidepanel Options

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply which are shown on page 76.
Decorative Glass transforms doors and makes a personal statement and we offer a range of styles to suit all budgets and tastes from the contemporary to the traditional. All our decorative glass is manufactured to the highest possible standards and can come as Energy Plus incorporating ‘Low E’ glass and Argon gas to give a centre pane ‘U’ value of 1.1 and to ensure that all our doors meet Door Energy Rating level of B as a minimum.

**Decorative Glass Options**

**Aurora**
Aurora is modernity at its best. Using the latest weld-free caming technology in stunning matt black, Aurora is a modern take on decorative glass which will complement any contemporary door.

**Beaumont**
The Beaumont is reminiscent of designs used in the Victorian period. In rare, a combination of vibrant coloured glasses against a background of softly rippled glass, with blackened cames.

**Bullseye**
We have taken the traditional bullion and created a unit that is suitable for use in a modern door. With its deep, effective circular indentations, this will enhance any cottage style door.

**Cascata**
Inspired by the ocean and the ripples of moving water, Cascata is a truly modern take on patterned glass. Light shimmers off the undulations to create a stunning decorative glass.

**Chelsea**
Combining our soft acid etched Diffuso glass with the deeper texture of the sandblasted design creates a modern, striking glass perfectly suited for contemporary doors.

**Crystal Flowers**
Crystal Flowers combines intricate bevel work and soft water glass against a background of obscure etched glass. The central flower motif will make a stunning focal point for any door.

**Deco**
Exclusively commissioned by glass artisans, Deco uses a sophisticated frosted backing glass coupled with clear dividing lines that create a simple, elegant and highly desirable contemporary design.

**Designer Etch**
The delicately shaped clear glass bevels glitter against the etched glass and create a look of understated and tasteful elegance.

For Clear and Obscure Glass Options
See Page 73
A simple yet classic design that continues to be a favourite and complements anything from a country cottage to a smart town house. With a choice of either bevelled glass or six vibrant colourways, combined with a wide range of textured glass backing options, Diamonds is destined to become everyone’s best friend.

Available in: Blue, Green, Grey, Frost, Purple, Red or Clear Bevel

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.

Genuine coloured Spectrum Glass with blackened cames combine to create this stunning leadlight design, reminiscent of the Victorian era. With Dorchester, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in your door.

Available in 3 border colours: Amber, Blue or Green

The delicate floral motifs of the Finesse design, combined with the glistening multi-faceted jewels, are guaranteed to transform the entrance to your home.

Fluid lines, generous curves and inspirational design combine with extraordinary craftsmanship to produce an outstanding focus for your home.

The bold rectangular bevelled glass pieces are set against a background of softly textured stippled and Chord™ glass to create the beautiful simplicity of our Element glass design.

The sweeping polished zinc cames combine beautifully with the combination of the ever popular glue chip and Kasumi textured glasses to create a simple minimalist design option.

Simulated divided lights create the look of individual panes of glass, whilst maintaining the performance benefits of a single double glazed unit.

Genuine coloured Spectrum Glass with blackened cames combine to create this stunning leadlight design, reminiscent of the Victorian era. With Dorchester, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in your door.

Available in 3 border colours: Emerald, Onyx, Ruby or Sapphire

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.

A sophisticated, contemporary design incorporating various glass textures with clear ‘came’ lines. Havana is a twist on lavish Art Deco period style.

Using the ‘weld-free’ chrome finish aluminium cames, combined with bevelled glass pieces and etched Millennium glass, Horizon is a truly stunning yet simple design.
Kensington
The Kensington range of glass is simplistic, but elegant. The clear border combined with satin centre allows just the perfect amount of light to flood through the entrance of your home.

Linear
Combining etched glass and clear brilliant cut lines, Linear is the epitome of contemporary minimalist style. The etched glass offers a high level of privacy in your home.

Masterline
A contemporary glass, Masterline has an almost industrial feel with its strong bold lines. It is particularly suitable for use in contemporary door designs.

Matrix
Laser cut stainless steel elements incorporated into a modern, polished zinc design. The striking steel pieces are offset against a background of 'Rain' glass and small bevelled elements.

Milan
A modern yet understated, sleek decorative door glazing. A blend of deep cut glass bevels and 'reed' highly obscure backing glass combine perfectly to reveal an extremely alluring finish.

Millennium
Millennium is a totally different and modern way of adding obscurity to any door. Linear etched lines cascade down both sides of the glass offering a real depth and decorative dimension.

Modena
A modern twist on a traditional technique, Modena combines hand-cut textured glass pieces, contemporary fused glass elements and polished zinc cameing.

New Orleans
The complex bevelled design combined with stunning textured glass creates a design with undoubted kerb appeal and 'Wow Factor'.

Murano
Inspired by the masters of elegance, the Murano 'oozes' Italian flair and charm. An imaginative fusion of linear motif and bold sweeping curves, Murano is our most popular design. With the option of five colourways to complement your door colour, it creates a truly personal statement. Available in: Black, Blue, Green, Purple or Red.

Reflections
Stunning black chrome cameing combined with satin and grey bevelled glass pieces, Reflections makes a striking statement encapsulated inside a double glazed unit for easy cleaning.

Richmond
The multi-width lines of Difuso soft acid etched glass contrast beautifully with the deeper texture of the sandblasting to create a truly modern design.

Roma
An imaginative fusion of linear design and bold sweeping curves. The Roma design with its sparkling glass bevels, are set against a background of etch-effect glass.

Quartz
A stunningly simple design, Quartz is created using hand cut glass centres, that are polished and bonded within a clear border. The contrast offers a beautiful combination.

Simplicity
The epitome of minimalism and clean good looks. With polished zinc or brass* cameing and an appealing multi-textured inset finish, this design looks at home in any setting.

Prairie
The purity of this linear range draws its inspiration from Frank Lloyd Wright. Hints of cubism come together with leading edge glass technology to create a wonderful multi-textured finish.

Roma
An imaginative fusion of linear design and bold sweeping curves. The Roma design with its sparkling glass bevels, are set against a background of etch-effect glass.
Tacoma is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.

Tahoe
By combining Fusion glass tiles with small stainless steel elements and etched glass, Tahoe is a strikingly modern glazing option that is ideally suited for contemporary doorsets. With a range of five colour options in the Fusion tiles, the glass can be manufactured to complement your door colour beautifully. Available in: Black, Blue, Green, Purple or Red.

Trio Diamonds
The finest quality of hand crafted decorative triple glazing with a contemporary zinc finish. Luxury crystal cut bevels are sealed securely between 2 panes of safety glass to ensure good looks for many years to come.

Yukon
Yukon is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.

Zinc Star
Simple in design, Zinc Art Star combines glue chipped star bevels with a zinc caming. The decorative bevelled elements stand out from the neutral obscure glass that surrounds them.

By combining Fusion glass tiles with small stainless steel elements and etched glass, Tahoe is a strikingly modern glazing option that is ideally suited for contemporary doorsets. With a range of five colour options in the Fusion tiles, the glass can be manufactured to complement your door colour beautifully. Available in: Black, Blue, Green, Purple or Red.

Available in: Black, Blue, Green, Purple or Red.

Clear or Obscure Glass Options

The majority of our door styles are also available in a standard range of 4 carefully selected Low-E toughened patterned glass options or Low-E toughened clear glass. (Laminated versions also available)

Minster
Minster pays homage to historic hammered glass and is most suited to period homes or more traditional door styles.

Pinpoint/Stippolyte
The timeless appeal of this stipple effect glass makes it one of our most popular options. The surface texture offers very high levels of obscurity and the design suits most door and house styles.

Rain/Cotswold
A more heavily textured pattern resembling water cascading over a surface. It is one of our most popular patterns and is especially suitable for doors that require higher levels of privacy.

Satin
Satin glass is an acid etched glass that offers high levels of privacy. It is a very neutral finish similar to sandblast and is ideal for use in both traditional and contemporary doors.
### Decorative Glass Availability

With a multitude of glass designs, options and door styles to choose from, our decorative glass range allows you to personalise your home effortlessly.

| Grained Traditional Doors | Carnoustie | Birdshale | Penina | St Andrews | Riviera | Portrush | Portrush Grid | Troon | Marfield | Turnberry | Turnberry Grid | Lytham | Lytham Grid | Garmagnas | Belfry 18 | Pevero | Sunningdale | Merion |
|---------------------------|------------|-----------|-------|-----------|-------|---------|-------------|-------|----------|-----------|--------------|--------|------------|----------|----------|--------|------------|
| Aurora                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Beaumont                  |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Bullseye                  |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Cascata                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Chelsea                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Classic                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Crystal Flowers           |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Deco                      |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Designer Etch Grey        |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Diamonds                  |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Dorchester                |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Eiger                     |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Elegance                  |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Element                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Etch Squares              |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Flair                     |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Finesse                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| French                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Greenwich                 |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| GridLite Etch             |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Havana                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Horizon                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Kensington                |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Linear                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Masterline                |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Matrix                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Milan                     |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Millennium                |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Modena                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Murano                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| New Orleans               |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Prairie                   |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Quartz                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Reflections               |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Richmond                  |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Roma                      |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Simplicity                |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Tacoma                    |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Tahoe                     |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Trio Diamond              |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Yukon                     |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |
| Zinc Star                 |            |           |       |           |       |         |              |       |          |            |               |        |            |          |          |        |            |        |

- Decorative glass available
- Limited colour options available
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## Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

<table>
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<tr>
<th>Door Style</th>
<th>Minimum Height with Standard PVC Cill</th>
<th>Minimum Height with Low Threshold Cill</th>
<th>Maximum Height</th>
<th>Width</th>
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<tr>
<td>Single Door</td>
<td>2003mm</td>
<td>1983mm</td>
<td>2103mm</td>
<td>1022mm</td>
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<tr>
<td>Door with Single Composite Sidelight</td>
<td>2003mm</td>
<td>1983mm</td>
<td>2103mm</td>
<td>1278mm</td>
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<tr>
<td>Door with Single Glazed Sidelight</td>
<td>2003mm</td>
<td>1983mm</td>
<td>2103mm</td>
<td>1095mm</td>
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<tr>
<td>Door with Double Composite Sidelight</td>
<td>2003mm</td>
<td>1983mm</td>
<td>2103mm</td>
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<td>Door with Double Glazed Sidelight</td>
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### Part M Compliance

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<th>Existing Buildings</th>
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### Minimum/Maximum Door Blank Size Chart

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<th>Door Style</th>
<th>Maximum Height</th>
<th>Minimum Height</th>
<th>Maximum Width</th>
<th>Minimum Width</th>
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<tr>
<td>All door styles where allowed by design with the exceptions below. Please check via the online ordering system.</td>
<td>2013mm</td>
<td>1913mm</td>
<td>914mm</td>
<td>Unglazed: 682mm Glazed: 740mm (45mm) or 715mm (35mm)*</td>
</tr>
<tr>
<td>Gleneagles/St Andrews</td>
<td>2013mm</td>
<td>1913mm</td>
<td>904mm</td>
<td>762mm</td>
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<tr>
<td>Monza II Solid and Glazed</td>
<td>2013mm</td>
<td>1913mm</td>
<td>914mm</td>
<td>740mm</td>
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<tr>
<td>Side Panels</td>
<td>2013mm</td>
<td>1913mm</td>
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* Dependent upon glazing position(s)
### TriSYS® Cut Out and Glass Size Chart

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<th>Cassette Code</th>
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<tr>
<td>Oakmont</td>
<td>Horizontal Vision Panel</td>
<td>T50718</td>
<td>10</td>
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<td>187mm</td>
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<tr>
<td>Penina</td>
<td>Twin Vertical Eye Brow</td>
<td>T508365T</td>
<td>14</td>
<td>203mm</td>
<td>912mm</td>
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<tr>
<td>Peever</td>
<td>Square</td>
<td>T50707</td>
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<tr>
<td>Portrush</td>
<td>Half Moon</td>
<td>TSHR01</td>
<td>9</td>
<td>550mm</td>
<td>250mm</td>
</tr>
<tr>
<td>Riviera</td>
<td>Half Moon x 1</td>
<td>TSHR01</td>
<td>9</td>
<td>550mm</td>
<td>250mm</td>
</tr>
<tr>
<td></td>
<td>Mid Panel 6 Panel x 2</td>
<td>T50824</td>
<td>10</td>
<td>203mm</td>
<td>605mm</td>
</tr>
<tr>
<td>St Andrews</td>
<td>Craftsman (Screw/Plug)</td>
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<td>584mm</td>
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<td>Glass height to radius 200mm Glass radius 622mm</td>
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<td>Seminole 3</td>
<td>Twin Tops x 3</td>
<td>T50806</td>
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<td>203mm</td>
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<td>Twin Tops x 4</td>
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<td>Mid Panel 6 Panel x 2</td>
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<td>203mm</td>
<td>605mm</td>
</tr>
<tr>
<td>Turnberry</td>
<td>Half Glazed Arch</td>
<td>T52236RT</td>
<td>16</td>
<td>558mm</td>
<td>912mm*</td>
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<tr>
<td>Turnberry Grid</td>
<td>Half Glazed Arch with Grid</td>
<td>T522361T</td>
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<td>912mm*</td>
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<td>Vilamoura</td>
<td>Twin Tops x 2</td>
<td>T50806</td>
<td>4</td>
<td>203mm</td>
<td>152mm</td>
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<tr>
<td></td>
<td>Twin Vertical x 1</td>
<td>T50836</td>
<td>14</td>
<td>203mm</td>
<td>912mm</td>
</tr>
</tbody>
</table>

* Refers to arch length | Screw Size: 4.3 x 38mm Pan or Csk Head PVC Window Screw

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### Urban Cut Out and Glass Size Chart

| LINKS Oakmont | Urban Mid Panel | RUF082N EXT RUF082N INT | 12 | 605mm | 203mm | 635mm | 229mm |
| LINKS Seminole | Urban Square | RUF0808 EXT RUF0808 INT | 8 | 203mm | 203mm | 229mm | 229mm |
| LINKS Copenhagen | Urban Copenhagen | RUF1022 EXT RUF1022 INT | 12 | 558mm | 254mm | 585mm | 279mm |
| LINKS Augusta | Urban 8 x 48 | RUF0848 EXT RUF0848 INT | 16 | 203mm | 1219mm | 229mm | 1245mm |
| LINKS Augusta Long | Urban 7 x 64 | RUF0764A EXT RUF0764A INT | 20 | 177mm | 1625mm | 204mm | 1651mm |
| LINKS Vilamoura | Urban Square x 2 | RUF0808 EXT RUF0808 INT | 8 | 203mm | 203mm | 229mm | 229mm |
| | Urban Twin Vertical x 1 | RUF0836 EXT RUF0836 INT | 14 | 203mm | 912mm | 229mm | 940mm |

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* Refers to arch length | Screw Size: 4.3 x 38mm Pan or Csk Head PVC Window Screw
**Technical Specifications**

**DOORCO 44mm Door**
- Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains
- Stiles and Rails are manufactured from a water-resistant polymer
- LVL is used as the main internal reinforcement
- Skins and sub frame are bonded with a Urethane Adhesive Resin
- The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m³
- Superior heat and sound insulation
- Complimentary choice of grained reglazeable cassettes
- Centre Pane Value of approximately 0.44
- Doors have exceeded the requirements of PAS24
- Q-Marked with full manufacturing traceability

**Glass**
All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

**High Performance Units**
All units are made with toughened glass to comply with EN12150, the international standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer’s 10 year warranty.

**Thermally Efficient**
All the standard glass units in our range have insulating features as standard. They are manufactured using Pilkington K low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency. In addition, we only use warm edge spacer systems including Superspacer and DecoSeal.

**Security and/or Safety Option**
Most glazing options can be supplied with an upgrade where the outer pane of toughened glass is replaced with laminated glass which holds together when shattered.

**Care and Maintenance**

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

- Door frames should be washed with warm soapy water, however stubborn stains can be removed using specialist PVC-u cleaners and by following the manufacturers’ guidelines.

- The door leaf should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.

- External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.

- Hardware can be cleaned with a mild detergent and wiped clean. No harsh chemicals or abrasives should be used.

- Maintenance of the door may be required to maintain any guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with Teflon-based products only, as other oils may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.
Innovation, thanks to our close collaboration with DOORCO Korea, is key to providing the biggest choice for our customers and ensuring we offer the largest range of composite door styles on the market.

We’re committed to maintaining a variety of choice when it comes to composite doors.

Our products are fit and forget - the return rate for doors back once installed is less than 1% of total sales.

An approachable, open-door policy with customer-centric culture: customers can communicate with DOORCO staff at every level. No problem is too big or too small for our team.

Wherever possible, we come up with solutions to balance raw material and currency fluctuations, without simply passing on costs to our customers.

Significant investment has been made into DOORCO facilities, staff, IT systems, tooling and engineering, automation and marketing to ensure our strategic growth is managed.

Privately owned and proud to be independent.

The DOORCO Difference